spacer for supporting said first substrate and said second substrate.

10. A liquid crystal display element integrated with a touch sensor according to claim **9**,

wherein a height of said pillar-shaped spacer is 3 μm to 7 μm.

11. A liquid crystal display element integrated with a touch sensor according to claim **9**,

wherein a height of said convex-shaped part is smaller by 1 μm to 4 μm than that of said pillar shaped spacer.

12. A liquid crystal display element integrated with a touch sensor according to claim **9**,

wherein at least either said pillar shaped spacer or said convex-shaped part is made of a resist material.

13. A liquid crystal display element integrated with a touch sensor according to claim **9**,

wherein said liquid crystal display element integrated with a touch sensor further includes a thin film transistor and a pixel electrode drive wiring formed on the first substrate and a color filter and a black matrix formed on the second substrate, and said thin film transistor and said pixel electrode drive wiring are disposed on the area where said black matrix is overlapped.

14. A liquid crystal display element integrated with a touch sensor according to claim **13**,

wherein said pillar-shaped spacer is formed on the area where said black matrix is substantially overlapped.

15. A liquid crystal display element integrated with a touch sensor according to claim **13**,

wherein said pillar-shaped spacer is formed on the area where said pixel electrode drive wiring is substantially overlapped.

16. A liquid crystal display element integrated with a touch sensor according to claim **13**,

wherein said convex-shaped part is formed on the area where said black matrix is substantially overlapped.

17. A liquid crystal display element integrated with a touch sensor according to claim **13**,

wherein said convex-shaped part is formed on the area where said pixel electrode drive wiring is substantially overlapped.

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